

Work Order ID 128990

128990

Page 1

Wednesday, January 28, 2015 10:47:17 AM

Item ID: D2261-041 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Long Arm Assembly
 Start Date: 1/27/2015 Start Qty: 1.00 ** Cust Item ID:
 Required Date: 1/28/2015 Req'd Qty: 1.00 ** Customer: CKEYS01
 Reference: RMA RA111955

Approvals: Process Plan: ME Date: 1-1-28 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2261	B								

100 0.00
 100
 QC Memo 0.00
 Quality Control INSPECT RA111955
 D2261-041 X 1 B124564
 PART IS GOOD
 ID AND STOCK UNDER NEW BATCH NUMBER

DAS 9 9-89
 1501-23

110 0.00
 110
 Packaging Memo 0.00
 Packaging

DAS 26 9-89
 15-02-2

ST 368

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Crosstube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Wednesday, January 28, 2015 10:47:17 AM

N900040100

Setup Start *NS1*

Stop *NS2*

Customer: CKEYS01

Start Date: 1/27/2015 **Start Qty:** 1.00 ***1***

Required Date: 1/28/2015 **Req'd Qty:** 1.00 ***1***

Reference: RMA RA111955

Approvals: _____ **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Stop ***NR2***

Operation Description

Set Up/ Run Hours

[illegible]

120

QC21- Final Inspection - Work Order Release

0.00

120

QC

Memo

0.00

Quality Control

15.22

DQA: _____ Date: _____



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		☐ Pressure/Forced Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other

Picklist Print

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Work Order ID: 128990

128990

Parent Item: D2261-041

D2261-041

Parent Item Name: Long Arm Assembly

Start Date: 1/27/2015

Required Date: 1/28/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.05.13 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2261-041		Manufactured	No				Each	1.0000		1			

D2261-041

Long Arm Assembly

Location

Loc Qty

Loc Code

ST368

1

124565

1

CMF 15-2-2

DQA: _____ Date: _____



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RA111955 D2261-041

B124564 REV B

Received @ Dart January 19th, 2015
Inspected@ Dart January 22nd, 2015

CUSTOMER: SILKORSKY GLOBAL
HELICOPTERS
CUSTOMER CONTACT: JEFF TOPP
SHIPPED FROM: COATESVILLE, PA US

Instructions for RA111955 D2261-041 B124564 REV B

- Part was inspected
- Return in stock under new batch number

Time Estimate = 1hour

Departments Required: Quality

Pictures Attached = N/A

QTY INSPECTED = 1x D2261-041 B124564

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**

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